

[illegible]

Page 1

Accept

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Setup Start

Stop

[illegible]**Cust Item ID:**[illegible]

Customer:

Run Start

Date: 6-6-9

Tooling:

Date:

Date:

SPC (Y/N):

Date:

Stop

Insp.
Stamp

Revision Nbr

D2565

Rev E

100

0.00

[illegible]

NC BRAKE

Brake NC

Memo

0.00

Brake NC

Punch as per Dwg D2565 using DT 8313

110

0.00

[illegible]

Small Fab

Small Fab

Memo

0.00

Small Fab

Drill hole open to .316 Ø as per Dwg D2565 (one end only) □ Flatten both ends on hydraulic press as per Dwg D2565 □ Deburr

120

QC5- Inspect part completeness to step on W/O

0.00

1. The first group of authors (Barnes, 1980; Barnes and Hirsch, 1981; Barnes and Hirsch, 1982; Barnes and Hirsch, 1983; Barnes and Hirsch, 1984; Barnes and Hirsch, 1985; Barnes and Hirsch, 1986; Barnes and Hirsch, 1987; Barnes and Hirsch, 1988; Barnes and Hirsch, 1989; Barnes and Hirsch, 1990; Barnes and Hirsch, 1991; Barnes and Hirsch, 1992; Barnes and Hirsch, 1993; Barnes and Hirsch, 1994; Barnes and Hirsch, 1995; Barnes and Hirsch, 1996; Barnes and Hirsch, 1997; Barnes and Hirsch, 1998; Barnes and Hirsch, 1999; Barnes and Hirsch, 2000; Barnes and Hirsch, 2001; Barnes and Hirsch, 2002; Barnes and Hirsch, 2003; Barnes and Hirsch, 2004; Barnes and Hirsch, 2005; Barnes and Hirsch, 2006; Barnes and Hirsch, 2007; Barnes and Hirsch, 2008; Barnes and Hirsch, 2009; Barnes and Hirsch, 2010; Barnes and Hirsch, 2011; Barnes and Hirsch, 2012; Barnes and Hirsch, 2013; Barnes and Hirsch, 2014; Barnes and Hirsch, 2015; Barnes and Hirsch, 2016; Barnes and Hirsch, 2017; Barnes and Hirsch, 2018; Barnes and Hirsch, 2019; Barnes and Hirsch, 2020; Barnes and Hirsch, 2021; Barnes and Hirsch, 2022; Barnes and Hirsch, 2023; Barnes and Hirsch, 2024; Barnes and Hirsch, 2025) have shown that the use of social media can lead to increased social isolation and loneliness, particularly in older adults. This is due to the fact that social media often replaces face-to-face interactions, which are essential for maintaining strong social connections. Additionally, the constant presence of social media can lead to feelings of FOMO (fear of missing out) and social comparison, which can further exacerbate feelings of isolation.

QC

Memo

0.00

Quality Control

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Page 2

Accept

**Setup Start**

Stop

**Cust Item ID:**

Customer:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Operation Description

Set Up/ Run Hours

Tool ID

Tool #

**Plan
Code**

Accept Qty

Reject
Qty

Reject Number

Insp. Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

Powdercoat

Memo

000

Powder Coating

START TIME:

8:85

□OVEN TEMPERATURE:

START TIME: 11:20 **FINISH TIME:** _____

4:25

140

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location 253

0.00

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59622

Wednesday, June 09, 2010 8:17:46 AM



Page 3

Item ID: D2565-303

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 6/9/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 6/9/2010 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/21

ME

10-6-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, June 09, 2010 8:17:45 AM

Page 1

Work Order ID: 59622



Parent Item: D2565-303



Parent Item Name: Strut

Start Date: 6/9/2010

Required Date: 6/9/2010

Comments: IPP: B 04.06.09 Reformat; changed Step 3; added Step 4 KJ/JLM

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	313.4700	2.1333	11.22789			



304 RD Tube .750 x .049W

Location	Loc Qty	Loc Code
MAT	285.6065	
108498	0	
114482	6.6065	
114852	279	
MAT017	27.8635	
109314	9.33	
110113	5.29	
112800	13.2435	

13 SD 12/06/09 ⑤

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

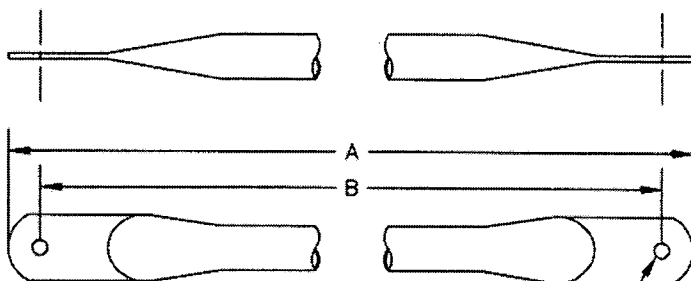
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2565	REV. E SHEET 1 OF 1
DATE 04.05.05		TITLE STRUT	SCALE 1:3
A	96.05.03	NEW ISSUE	
B	97.03.15	CORRECT D2565-111 DIM. A	
C	98.10.05	UPDATED MATERIAL NOTE (TSR A603)	
D	02.06.05	ADD -3XX PARTS; ADD FINISH	
E	04.05.05	ADD D2565-401-411; RMV ANGLE D	

RELEASED
04.05.05

429622



DIA 0.257 TO BE PUNCHED
"C" DIA TO BE OPENED MANUALLY
PUNCH ENDS PER SPEC CONTROL DRAWING D2638

PART #	A	B	DIA C
D2565-101	20.52	19.72	0.316
D2565-103	18.21	17.41	0.316
D2565-105	20.19	19.39	0.316
D2565-107	13.43	12.63	-
D2565-109	12.31	11.51	-
D2565-111	13.65	12.85	-
D2565-201	22.79	22.00	0.316
D2565-203	20.75	19.95	0.316
D2565-205	21.22	20.42	0.316
D2565-207	16.07	15.27	-
D2565-209	15.16	14.36	-
D2565-211	14.14	13.34	-
D2565-301	27.03	26.23	0.316
D2565-303	25.34	24.54	0.316
D2565-305	23.73	22.93	0.316
D2565-307	20.86	20.06	-
D2565-309	20.17	19.37	-
D2565-311	16.30	15.50	-
D2565-401	18.29	17.49	0.316
D2565-403	15.64	14.84	0.316
D2565-405	19.45	18.65	0.316
D2565-407	10.79	9.99	-
D2565-409	9.34	8.54	-
D2565-411	13.81	13.01	-

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.750 OD X 0.049 WALL
(REF DART SPEC. M304TR0.750W0.049)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries